

## Instruction Pressing on Permanent Adhesive Nonwovens

### STIFFY 1950B + STIFFY 1975B

The coating of both types of nonwovens is a dot coating which, if applied correctly, enables **permanent** adhesion between the garment and the nonwoven and cannot be removed again.

Both nonwoven types are intended to reinforce the base material and give it more hold and stability, e.g. for emblems, badges and patches.

**STIFFY 1950B** is a strong, thick nonwoven for a rigid permanent coating of fabrics.

**STIFFY 1975B** is a thinner, lighter nonwoven for a soft, smooth permanent coating of fabrics.

Fibre composition in %: 100 % polyester (PES)  
Bonding: thermal

The bonding of fabric and permanently adhesive nonwoven can only be carried out with the heat press.

We recommend:

- a) to iron the fabric before bonding to evaporate any fabric finishes.
- b) Preliminary tests should be carried out on the fabrics to be processed in order to adjust temperature, pressure and time.

### Our Ironing Recommendations with the Heat Press:

	Temperature	Pressure	How Long
<b>STIFFY 1950B</b>	160 – 170 °C	medium pressure	15 – 20 sec.
<b>STIFFY 1975B</b>	160 – 170 °C	medium pressure	15 – 20 sec.

Care Labels **STIFFY 1950B**



Care Labels **STIFFY 1975B**

